



## 24-on Toyota Tacoma sPOD Panel Replacement Kits (87-0036, 87-0037, 87-0038)



2950 Norman Strasse San Marcos, CA 92069

Phone 661-775-7799 • Fax 760-560-0383

tech@4x4s-pod.com • [www.4x4spod.com](http://www.4x4spod.com)



## Warranty & Returns Policy

### WARRANTY AND REPAIR POLICY

sPOD offers a non-transferable 5-year limited warranty on electronic parts and components from manufacturers defects from the date of purchase (Effective on products purchased after 4/1/23). sPOD will repair or replace items in question and return them to Buyer at no charge. If the identical product is no longer available, sPOD will replace with a similar product of equal value. sPOD will not be responsible for any indirect or consequential damages in connection with defective merchandise.

### Exclusions:

Products that have been subjected to abuse, misuse, accident, alteration, modification, improper installation, tampering, or any use other than the product's designed purpose will void the warranty. The sPOD warranty excludes the following: Installation errors, abuse, misuse or crash damage, reverse polarity of battery cables, changing the 2 amp fuse for any other rated fuse, cutting off our connectors, splicing into our wires/harnesses, attaching anything other than our battery cables to our positive and negative terminal studs on our BantamX/SourceLT boards, changing our supplied switches (switch body), removing the actuators without using our specific actuator removal tool. This warranty shall be automatically voided if the items sent for warranty replacement are modified in any way or were not used as intended or applicable. Additionally, this warranty excludes normal wear and tear. NOTE: Any or all aftermarket brake controllers, hi-amp solenoids or any hi-amp relay that is attached to the same positive battery post will cause irreversible damage to the sPOD system. This will void all warranties. This warranty shall be automatically voided if the items sent for warranty replacement are returned with water/liquid/chemical damage to any electrical component.

The buyer MUST provide a copy of the original invoice or have completed the online product registration. Shipping responsibilities and/or charges will be determined once a claim has been opened. sPOD systems will be repaired or replaced at manufacturer's discretion. This warranty does not cover miscellaneous expenses, including, but not limited to, outside labor costs incurred for the installation, removal, replacement, and repair or troubleshooting. **Please contact sPOD to assist with troubleshooting prior to uninstalling your entire system as the solution may not require that the system be removed.**

All claims must be made in writing by mail or e-mail directly to sPOD:

By Mail: sPOD 2950 Norman Strasse Road San Marcos, CA 92069

By E-mail: Tech@4x4s-pod.com



## **RETURN AND REFUND POLICY**

sPOD will accept returns within 30 days from receipt of merchandise under the following conditions: Merchandise needs to be returned unused, with all printed material and accessories enclosed. If not in its original condition or the product shows signs of installation, additional charges will be applied or may not be accepted. All returns must be accompanied with a return merchandise authorization (RMA) number (to be provided by sPOD at time of request) and a receipt of original purchase.

To obtain an RMA number, please email [Tech@4x4S-pod.com](mailto:Tech@4x4S-pod.com) with your full name, invoice number, and part number of the item(s) you need to return.

A 15% percent restocking fee will apply after 30 days. All shipping charges are at the buyer's expense. The original shipping fees are non-refundable. We strongly recommend you insure all packages before shipping. We are not responsible for lost or stolen merchandise while in transit. We assume liability once the returned system has reached our facilities. Once your return shipment has been received and approved, your return will be processed. Failure to comply with the process and terms stated above may result in a processing delay and/or a refusal of the returned package.

**The above warranties and policies are subject to change without prior notice.**

*\*\*For a color copy of instructions, visit your vehicle specific application on BajaDesigns.com \*\**

**Required Tool(s):**

- Socket: 10mm, 12mm
- Wrench: 12mm
- Trim removal tool
- Drill
- 1" Step drill bit
- Rotary tool w/ grinding attachment
- Flush cuts
- Flathead screwdriver

**Parts List:**



**(87-0026) (Qty: 1)**  
PCM w/ PCM Bracket



**(Qty: 1)**  
Replacement Panel w/  
Controller



**(91-0000) (Qty: 1)**  
10' Ethernet Cable



**(20-1612) (Qty: 8)**  
8" zip-tie

**To begin, make sure the vehicle is in park, on level ground and the parking brake is engaged.**

**Step 1:** Disconnect the negative battery cable using a 10mm socket. For hybrids, the battery is located under the rear seat.



**Step 2:** Open the driver side door and locate the dash endcap panel. Starting at the top of the panel, pull it out towards the door disconnecting all the plastic clips. Pull the panel towards the driver's seat and remove. Pull the panel under the left driver side air vent directly backwards towards the rear of the truck to disengage all four of the clips.



**Step 3:** Take the replacement panel and loosely install it into the vehicle, note where the ethernet plug port is as clearance hole will need to be made behind it. Remove the panel.



**Step 4: HD and Mini6 Customers Only** With a drill and a 1" step drill bit, create a 1" hole behind the ethernet cable to let the control cable pass through. (HD version shown)



**Step 5: Touchscreen Customers Only** With a rotary tool, grind a small hole in the dash behind the ethernet port large enough to feed your control wire through. Test fit the panel often to ensure no extra material is removed.



**Step 6:** With a flathead screwdriver, remove the 4 red clips on the back of the OEM panel that was removed. This can be done by depressing the small locking feature on the red tabs that goes through the holes in the panel. Take them and add them to the 4 standoffs on the back of the included replacement panel.



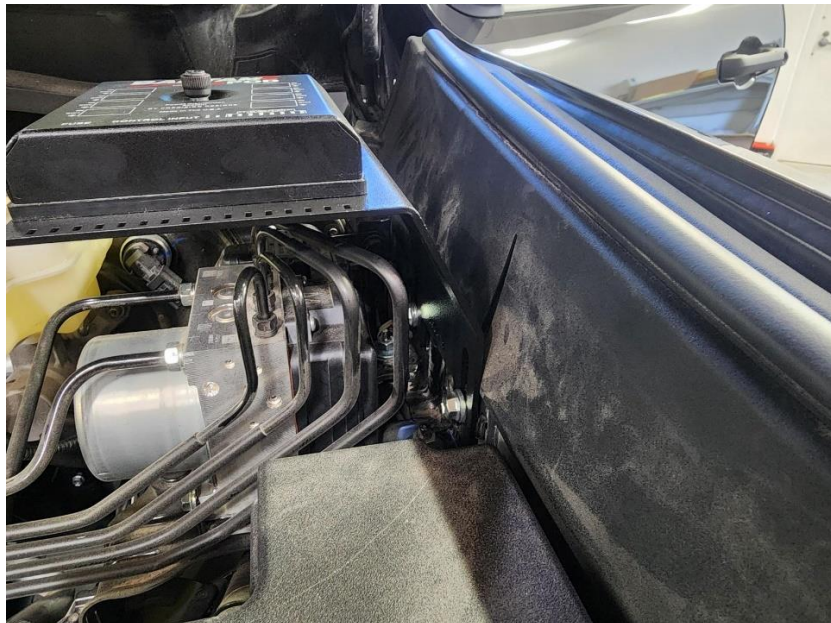
**Step 7:** Take the control wire and feed the end of it without the rubber boot into the dash through the newly created hole. Pull it down towards the wire passthrough located on the firewall behind the parking brake pedal. Cut a hole in the passthrough and feed the wire through. Grease can be helpful in getting the wire through.



**Step 8:** Locate the 2 bolts on the driver side inner fender securing the ABS pump. Loosen the bolts till about ¼" of the threads are showing using a 12mm wrench (preferably a ratcheting wrench).



**Step 9:** Take the PCM and bracket and slot the bracket between the bolts and fender leaving about an inch of clearance between the brake lines and the bracket. Tighten the bolts back down and route the control wire up into the PCM and plug it into either ethernet port.





**Step 10:** Plug the end of the wire with the boot into the controller and install the controller into the dash. Tie excess wire into a service loop and secure out of the way of the pedals using zip ties.



**Step 11:** Route the battery cables across the firewall and to the battery located on the passenger side of the engine bay. With a 12mm socket, connect the red wire to the positive battery cable. Repeat with the black wire and negative battery cable.

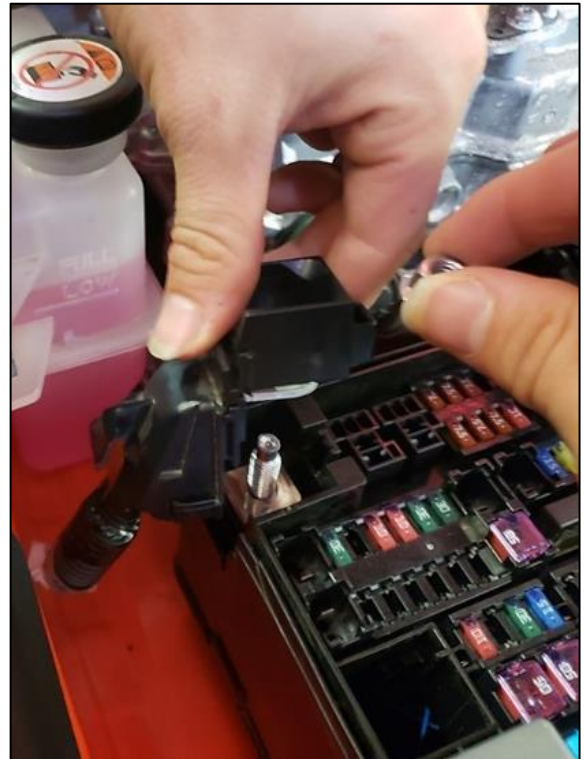


**Step 12:** Reconnect the negative battery cable to the battery and reinstall the dash endcap panel.

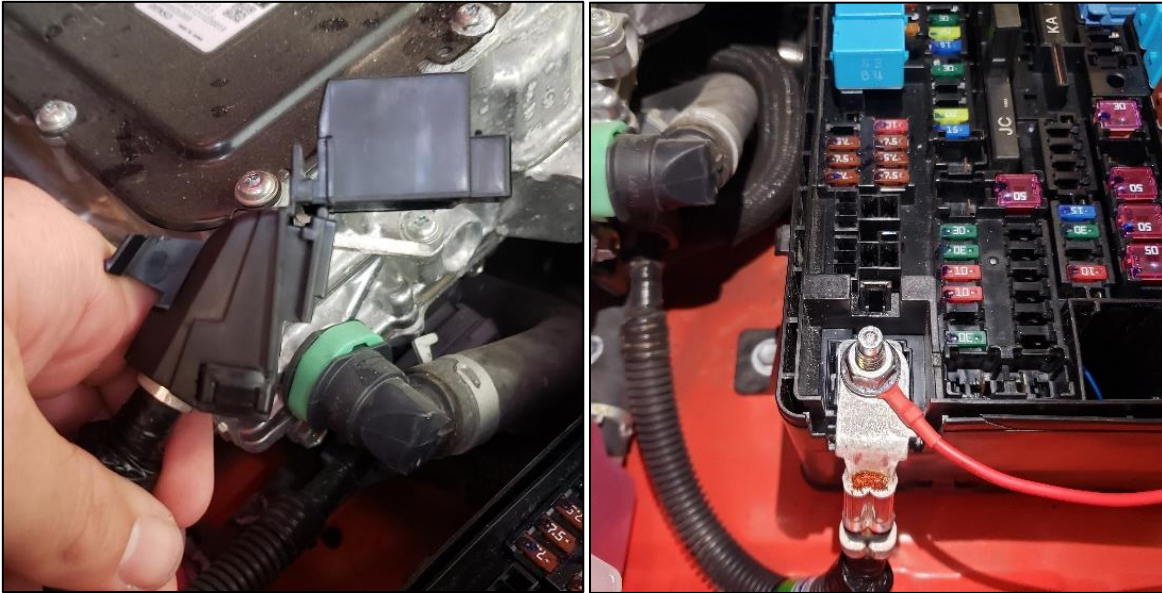


**Hybrids Only**

Remove the passenger side fuse panel cover and locate the positive battery wire and post (boxed). Using a 12mm socket, remove the nut holding down the wire and release the tab to the right of the post. Lift to remove the wire and plastic wire cover.



Twist to pull apart the top of the plastic cable cover until it resembles the photo below. Using a flat head screwdriver, release the 2 tabs on the bottom of the plastic wire cover until the two halves separate and remove them from the wire. Discard the piece that the wire terminal runs through. Replace the battery cable and install the positive (red) ring terminal of the main wiring harness onto the post. Replace the upper battery cable cover, reinstall the 12mm nut and replace the fuse box cover.



\*Tie all wires away from sharp, hot, and/or rotating components.

\* Re-torque all the fasteners after 100 miles.

\*Your install is now complete! Thank you for choosing Baja Designs.